

Date: Wednesday, 16/01/2008 9:59:02 AM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 36729 -2  
Estimate Number : 10864  
P.O. Number :  
This Issue : 16/01/2008 S.O. No. :  
Prsht Rev. : NC  
First Issue : / / Type : PURCHASED PARTS  
Previous Run : 36729  
Written By :  
Checked & Approved By :  
Comment : Est: A 03.01.15 New issue KJ/RF  
Est Rev: B 08-01-15 now on water jet DD

Drawing Name : BRACKET  
Part Number : D31265  
Drawing Number : D3126 REV A1  
Project Number : N/A  
Drawing Revision : A1  
Material :  
Due Date : 31/01/2008 Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.1167 sf(s)/Unit Total : 2.3331 sf(s)  
304/316 .032" thick Sheet  
Batch: 106419 B 8-1-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
1-Cut as per Dwg D3126  
Dwg Rev: A1  
Prog Rev: A1

B 8-1-16

2-Deburr if necessary

B 8-1-16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/16 (+2%)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Form on CNC brake as per D3126 using Jig D3126T1  
Identify as D3126-5

2-Scribe Dart P/N as shown on Dwg D3126

08/02/15

(2)

## Process Sheet

Order: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36729

Part Number: D31265

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*5 08/02/15 (42)*

7.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*Manique*

*AS 08/02/19 (42)*

8.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*AS 08/02/19*

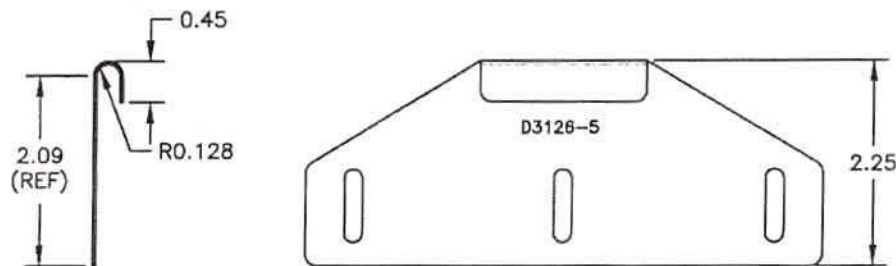
Job Completion



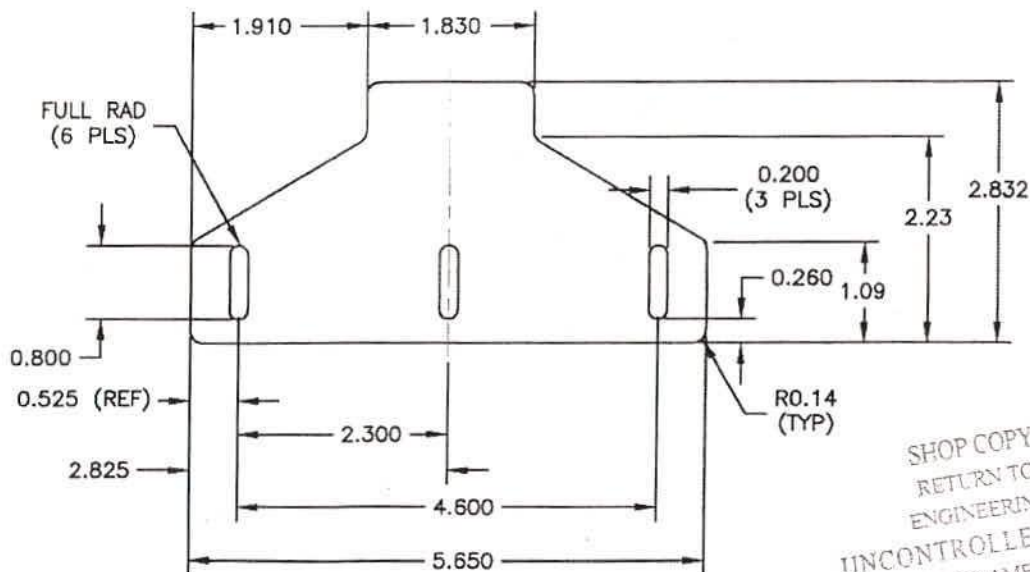
*u 8.2.19*

**DART**

DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 3 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

**RELEASED**  
02.05.29

**D3126-5 BRACKET**  
REPLACES PREMIER P/N B30-23000-269



**D3126-5 BRACKET FLAT PATTERN**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36729

**NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-5 AS SHOWN

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Wednesday, 16/01/2008 9:59:02 AM

User: Linda Lapelle

## Process Sheet

W6  
08/02/15  
SA

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 36729 -3  
 Estimate Number : 10864  
 P.O. Number :  
 This Issue : 16/01/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 1/1 Type : PURCHASED PARTS  
 Previous Run : 36729  
 Written By :  
 Checked & Approved By :  
 Comment : Est: A 03.01.15 New issue KJ/RF  
 Est Rev: B 08-01-15 now on water jet DD

Drawing Name : BRACKET  
 Part Number : D31265  
 Drawing Number : D3126 REV A1  
 Project Number : N/A  
 Drawing Revision : A1  
 Material :  
 Due Date : 31/01/2008 Qty: 20 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

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Comment: Qty.: 0.1167 sf(s)/Unit Total : 2.3331 sf(s)  
 304/316 .032" thick Sheet  
 Batch: 106419 B 8-1-16

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3126  
 Dwg Rev: A1  
 Prog Rev: A1

B 8-1-16

28

2-Deburr if necessary B 8-1-16

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/16 (+28)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Form on CNC brake as per D3126 using Jig D3126T1  
 Identify as D3126-5

2-Scribe Dart P/N as shown on Dwg D3126

SA 08/02/15

## Process Sheet

Part: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36729

Part Number: D31265

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/02/19 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

8B 28/02/19 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2 08/02/19

Job Completion

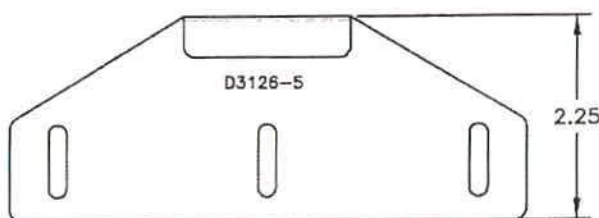
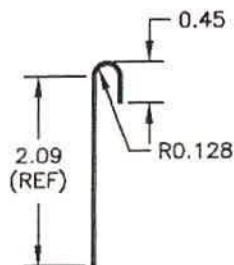


2008/2/19 (2)  
W

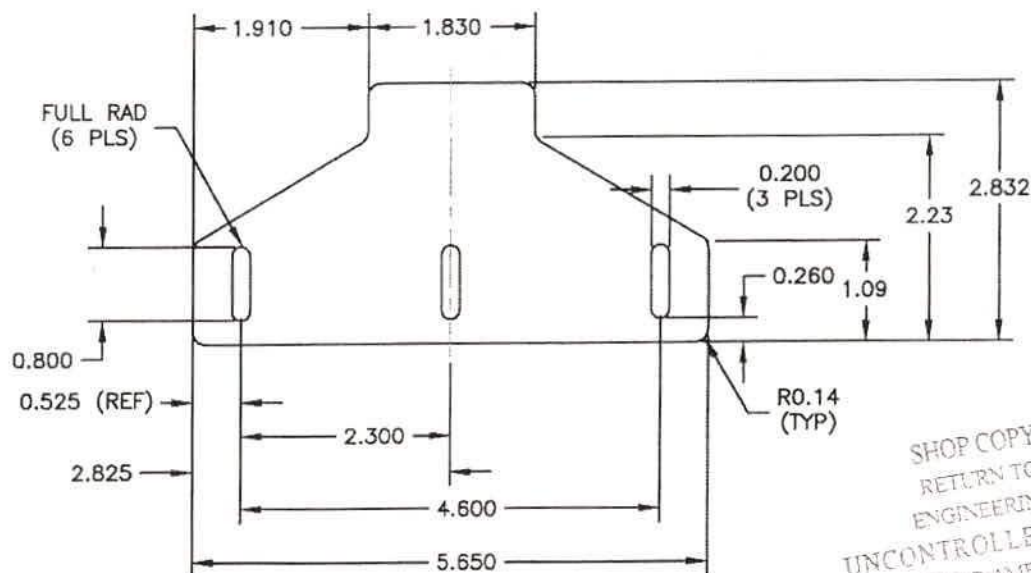


DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 3 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

RELEASED  
02.05.27 #



D3126-5 BRACKET  
REPLACES PREMIER P/N B30-23000-269



D3126-5 BRACKET FLAT PATTERN

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